

# R.T. MACHINERY SALES, INC.

New & Used Machinery

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## ONE USED YODER ROLL FORMING LINE

Machine No. 10732

### EQUIPMENT SUMMARY:

**UNCOILER:** ASC Double End Coil Reel 7,500 lbs. x 24" Wide

Specifications: Coil weight capacity: 7,500 lbs/side

Coil width capacity: 24"

Coil I.D. Range: 15" – 20"

Coil O.D. Range: 60 inch

Equipped with: Three leaf mandrels  
Full set of coil keeper arms  
Front mounted expansion  
Flip-out expansion handles  
Electric brakes mounted on main spindle (15 inch diameter)  
Adjustable tensioning  
Rheostat brake controller  
Air release pin for arbor rotation lock pin  
110 volt system

### ROLL FORMER:

Specifications: Yoder Roll Form Mill  
14 Stand, 2" Spindle  
Horizontal distance: 15"  
Vertical Distance 5" x 7.5"

25 HP Inverter Drive  
230/460 Volt AC  
1:1 Gearing  
Variable Speed up to 80FPM  
Overall footprint: 88' x 14'

### ROLL TOOLING:

Specifications: 4" "Z" Profile (13g, - 14 g steel)  
5" "Z" Profile (13g, - 14 g steel)

### FLYING CUT OFF SHEAR:

Specifications: 4 post style, 35 Ton Hydraulic Type  
15 HP motor, 230/460 volt ac  
30 gallon tank  
15 GPM pump

Open loop controls  
4" shear blade  
5" shear blade



**ELECTRIC CONTROLS:**

Specifications: AMS XL 200 series controller

The AMS XL 200 controller is utilized for length and batch control

**FEED OUT TABLE:** 45' Air operated drop table

**LUBRICATION SYSTEM:** Unimist roller system

**\*\*Machine was recently rebuilt and can be seen under power\*\***



PLEASE CONTACT US FOR PRICING



