

R.T. MACHINERY SALES, INC.

New & Used Machinery

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One Used U.S. Amada CNC Turret Punch Plasma Model COMA 50-60-72 Plasma 1988

Reference No. 10523

Specifications:

Capacity.....	55 ton
Sheet size.....	60" x 72" (longer using auto repo)
Thickest material	3/8" with hyd. Clamps (punching)
.....	1/2" with hyd. Clamps (cutting)
Maximum hole diameter in 1/4" M.S.	2-3/4"
Maximum hole diameter.....	4-1/2"
Number of stations	44 sta. 2-auto index
Ram stroke length.....	1-1/4"
Speed	300 SPM, nibbling
Axis speed	2000 In./Min.
Turret speed.....	30 RPM
Hits per minute 1" moves	200
Nibbling hits per minute	300
Standard control	Fanuc 6M
Tape format	E.I.A. or A.S.C.I.I
Programming mode	absolute/incremental
Smallest programmable increment001"
Axis drive	AC Servo motors
Turret drive.....	AC Servo motors
Electric power required	220/460v/60cyl/3ph
Machine weight	39,700 lbs.

Standard features:

Automatic repositioning / absolute or incremental programming / metric or inch programming / precision ground recirculating ball lead screws for X & Y Axis / X & Y carriages driven by AC servo motors / crash proof clamp sensors / hardened and ground turret index pins and bushings / safety interlocks & overrun protectors with all step control prevents accidents / 44 station auto-index thick type turret for long body tools / Fanuc 6M control / strip miss / trap door / tool hoist / CRT screen on control / editing feature / Hydraulic clutch and brake system / 200 Amp I.C. plasma unit / hyd. Work clamps / AAF Fabri-pulse dust collector / miscellaneous spare parts

Price..... \$ PLEASE CONTACT US FOR PRICING

