

R.T. MACHINERY SALES, INC.

New & Used Machinery

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We are pleased to offer the following for your consideration:

**ONE USED 10' x 1/4" CINCINNATI HYDRAULIC SHEAR
MODEL NO. 250HS10 SERIAL NO. 53990 YEAR: 2008**

Machine No. 10743

SPECIFICATIONS:

122-3/4" MAXIMUM CUTTING WIDTH
1/4" THICKNESS MAXIMUM CUTTING CAPACITY
3/8" MAXIMUM RAKE
12 HOLD DOWNS
36" FRONT OPERATED BACK GAUGE
32-70 SPM DEPENDING ON RAKE ANGLE
CNC GAUGING
YEAR: 2008
FOOT PEDAL
SQUARING ARM
\$110,000 NEW REPLACEMENT COST
MOTOR: 25 HP 230/460/3
16600 LBS APPROXIMATE WEIGHT
VERY GOOD CONDITION

PRICE: PLEASE CONTACT US FOR PRICING





TABLE SHIM AND MATERIAL THICKNESS

- DO NOT USE A TABLE SHIM WHEN:
 - MAKING TRIM CUTS
 - SHEARING CURSETS
 - SHEARING STAINLESS STEEL
 - SHEARING SUPER ALLOYS WITH HIGH NICKEL CONTENT
 - SHEARING MATERIAL THINNER THAN 10 GA.
- USE CHART BELOW WHEN NOT SHEARING AS DESCRIBED IN ITEM #1:

MATERIAL THICKNESS	MACHINE SETUP	MATERIAL TYPE				
		MILD STEEL AND ALUMINUM (1/4" TO 3/16")	ALUMINUM (THICK)	ALUMINUM (SOFT)	STAINLESS STEEL, SUPER ALLOYS AND SUPER ALLOYS	HIGH STRENGTH STEELS AND SUPER ALLOYS (OVER 1/4" TO 3/16")
10 GA.	GREEN	GREEN	NONE	NONE	GREEN	
12 GA.	RED	RED	NONE	NONE	RED	
14"	BOTH	BOTH	NONE	NONE	NONE	
1/4"	BOTH	BOTH	NONE	NONE	NONE	
- FOR MATERIALS OTHER THAN THOSE LISTED ABOVE, REFER TO SHEAR CAPACITY BULLETIN #C-20491.
- LOOSEN LOCK SCREW ONLY WHEN CHANGING THE MINIMUM KNIFE CLEARANCE.

CAUTION: MATERIALS WITH A HARDNESS OF 300 SHN (30 HRC) OR ABOVE CAN CAUSE SEVERE KNIFE PROBLEMS.