

# R.T. MACHINERY SALES, INC.

New & Used Machinery

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ONE USED GIDDINGS & LEWIS CNC HORIZONTAL MACHINING CENTER  
MODEL RAM – 630 YEAR: 1995

REFERENCE # 10654

## SPECIFICATIONS:

X – Axis Travel	35.43”
Y – Axis Travel	31.50”
Z – Axis Travel	29.53”
Number of Pallets	3
Pallet Size	24.80” x 24.80”
Pallet Indexing	360.000 degree
Pallet Load Capacity	2640 lbs.
Spindle Speeds	10 – 12,000 rpm
Spindle Taper	CAT 50
Spindle Drive Motor	35 HP AC
Rapid Traverse Rates (XYZ)	1496 IPM
Max. Tool Diameter (Pockets Full)	4.9”
Max. Tool Diameter (Pockets Empty)	10.8”
Max. Tool Weight	55 lbs.
Approx. Dimensions (LxWxH)	207” x 171” x 136”
Approx. Weight	41,000 lbs.

## EQUIPPED WITH:

G & L Numeripath 8000H 4 – Axis CNC Control, (3) 24.80” x 24.80” Pallets, 40 – Position Automatic Tool Changer, 850 PSI Thru-Spindle Coolant, Chip Conveyor, Books and Manuals.

PRICE:.....PLEASE CONTACT US FOR PRICING



